

ASX RELEASE 9 December 2019

Positive PFS confirms strong economic potential of TECH Project

Highlights

- Positive Pre-Feasibility Study supports the proposed Townsville Energy Chemicals Hub as a technically sound and economically robust venture.
- Production targets based off initial ore supply and plant design to produce primary products of 26,398 tpa nickel sulphate and 3,097 tpa cobalt sulphate, respectively.
- Key financial metrics include:
 - Unit cost (net of co-products and sulphate premium) of USD 0.56/lb nickel;
 - Annual revenue of AUD 279M and EBITDA of AUD 124M per annum;
 - Pre-tax NPV of AUD 880M and IRR of 25.7%;
 - Post-tax NPV of AUD 568M and IRR of 20.1%; and
 - Pre-production capital of costs of USD 300M + USD 49M contingency (AUD 441M + AUD 72M).
- PFS completed by lead engineering company Lycopodium and other reputable consultants.
- PFS demonstrates the suitability and benefits of the DNi Process[™] as an alternative and more environmentally friendly process, compared with traditional HPAL.
- Additional opportunities for further project improvement and optimisation have been identified, including DNi Process[™] enhancement and production of high purity alumina.
- Positive results provide confidence to proceed with next steps of project development.

Pure Minerals Limited (ASX:PM1) ("**PM1**" or "the **Company**") is delighted to provide the results of the Pre-Feasibility Study ("**PFS**") for the Townsville Energy Chemicals Hub ("**TECH Project**"), which was managed by its wholly owned subsidiary, Queensland Pacific Metals Pty Ltd ("**QPM**").

The PFS was undertaken by lead engineering company Lycopodium Minerals Pty Ltd ("**Lycopodium**") with support from other consultants including Boyd Willis Hydromet Consulting (BWHC), Xenith Consulting and Saunders Havill Group. The PFS assessed the development of a battery chemicals refinery in Townsville, processing nickel-cobalt hydroxide produced using the DNi Process[™] from ore imported from New Caledonia, to produce nickel sulphate, cobalt sulphate and other co-products. Key outcomes of the PFS are provided in the tables below.





Key Physical Outputs*

Area	Output
Plant design life	30 years
Ore processed	565,714 (wet) tpa
Assumed ore grade	1.60% Nickel and 0.18% Cobalt
Nickel Sulphate production	26,398 tpa
Cobalt Sulphate production	3,097 tpa
Hematite	327,665 wmtpa
Magnesia	20,079 tpa
Aluminium Hydroxide	9,920 tpa

*Refer to Cautionary Statement on page 4

Key Financial Assumptions and Outputs*

Area	Input/Output
Nickel price	USD 7.00/lb + USD 2.00 sulphate premium
Cobalt price	USD 25.00/lb
Exchange rate	0.68
Сарех	USD 300m (AUD 441m)
Capex contingency	USD 49m (AUD 72m)
Revenue	AUD 279m
Operating Expenditure	AUD 155m
EBITDA	AUD 124m
Unit costs, net of co-products and sulphate	USD 0.56 (AUD 0.83)
premium (per lb nickel)	
Pre-Tax NPV (8% discount rate)	AUD 880m
Pre-Tax IRR	25.7%
Post-Tax NPV (8% discount rate)	AUD 568m
Post-Tax IRR	20.1%

* Refer to Cautionary Statement on page 4

PM1 Managing Director John Downie commented,

"The macro fundamentals for the nickel sector are highly encouraging on the back of the continued growth of the electric vehicle market. Future nickel demand must be met by the development of new projects, including those where the primary ore source is laterite.

Nickel laterite projects have previously faced significant funding hurdles which have prevented project development. This has typically been a result of prohibitive capex requirements for plants that have been scaled up significantly in order to make it economic to process low grade deposits using High Pressure Acid Leach.

The PFS demonstrates that despite the smaller scale of the TECH Project, production levels are significant, project economics are attractive and most importantly, the capex hurdle is not insurmountable.

We are enthusiastic at the outcomes of this PFS and will continue to pursue the opportunities we've identified to improve the economics and sustainability of the project going forward.





The use of the DNi Process[™] for processing nickel laterite, instead of traditional HPAL, assists in providing these advantages. The combination of the DNi Process[™] and the high-grade ore supplied from New Caledonia are the two biggest advantages and points of difference for the TECH Project."

Project Improvement and Optimisation

The PFS identified a number of opportunities that have the potential to significantly improve the economics of the TECH project, which will be investigated in future studies. These include

- Production of High Purity Alumina from aluminium hydroxide co-product;
- Upgrading the hematite product to enhance revenue;
- Assessment of various process and infrastructure options to reduce capex;
- Evaluation of alternatives for recovery of energy to reduce energy costs and overall operating costs;
- Assessment of the use of process residue for earthworks and engineering applications;
- Recovery of scandium to produce scandium oxide; and
- Production of tailored nickel-cobalt-manganese (NCM) or nickel-cobalt-aluminium (NCA) precursor products for supply direct to battery manufacturers.

Next Steps

On the back of the positive PFS results, QPM will continue to advance the TECH Project. Activities that will be progressed include:

- Process Optimisation (both Ore Processing and Refinery);
- Recommissioning of the pilot plant and completion of a series of continuous pilot scale campaigns to rigorously test the flowsheet and generate product samples for potential offtake partners;
- Commencement of Definitive Feasibility Study ("DFS");
- Progression of environmental studies and approval application; and
- Further engagement with end users, market intermediaries and other strategic investors that may lead to product offtake agreements.

Further information on the PFS can be found in Annexure A of this announcement.

This announcement has been authorised for release by the Board.

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*Cautionary Statement:

The PFS referred to in this announcement is a study of the potential viability of the TECH project. It has been undertaken to understand the technical and economic viability of the TECH project.

The Company has concluded that it has a reasonable basis for providing the forward looking statements included in this announcement. The reasons for this conclusion are outlined throughout this announcement. However, the assumptions and results of the PFS set out above and elsewhere in this announcement ("**PFS Parameters**") have been developed through pre-feasibility level work (+/- 25% accuracy) and the use of macroeconomic assumptions. For the avoidance of doubt, investors are advised that the PFS Parameters do not constitute a production forecast or target in relation to any mineral resources associated with any project owned by PM1 or QPM. PM1 and QPM wish to expressly clarify that the PFS Parameters are based on an expected grade of nickel-cobalt ore to be imported by QPM under an ore supply agreement with third party New Caledonian ore suppliers. The PFS Parameters have been disclosed by PM1 and QPM in order to provide investors with an intended scale and nature of the Project.

The PFS referred to in this announcement has been undertaken to assess the technical and financial viability of the Project. Further evaluation work, including a Definitive Feasibility Study ("**DFS**") is required before PM1 will be in a position to provide any assurance of an economic development case. The PFS is based on the material assumptions set out in Annexure A. These include assumptions about the availability of funding and the pricing received for the Project's products. While PM1 and QPM consider all of the material assumptions to be based on reasonable grounds, there is no certainty that they will prove to be correct or that the range of outcomes indicated by this PFS will be achieved. To achieve the outcomes indicated in this PFS, pre-production capital in the order of USD 349 million (assuming an exchange rate of 0.68), additional capital for the DFS and working capital is likely to be required.

Investors should note that there is no certainty that the Company will be able to raise this amount of funding required when needed. It is also possible that such funding may only be available via equity funding which may have a dilutive effect on the Company's share value. The Company may also pursue other strategies in order to realise the value of the Project, such as a sale, partial sale or joint venture of the Project. If this occurs, this could materially reduce the Company's proportionate ownership of the Project. Accordingly, given the uncertainties involved, investors should not make any investment decisions based solely on the results of the PFS.

Competent Persons Statement

Information in this announcement relating to the processing and metallurgy (including the JORC table in Annexure C) is based on technical data compiled by Mr Boyd Willis, an Independent Consultant trading as Boyd Willis Hydromet Consulting (BWHC). Mr Willis is a Fellow and Chartered Professional of The Australasian Institute of Mining and Metallurgy (AusIMM). Mr Willis has sufficient experience which is relevant to metal recovery from the style of mineralisation and type of deposits in New Caledonia where the ore will be sourced (from third parties pursuant to an ore supply agreement) and to the activity which they are undertaking to qualify as a Competent Person under the 2012 Edition of the 'Australasian Code for reporting of Exploration Results, Mineral Resources and Ore Reserves'. This includes over 21 years of experience in metal recovery from Laterite ores. Mr Willis consents to the inclusion of the technical data in the form and context in which it appears.

Forward Looking Statement

This Announcement contains certain forward-looking statements with respect to the financial condition, results of operations, and business of the Company, and certain plans and objects of the management of the Company. These forward-looking statements involved known and unknown risks, uncertainties and other factors which are subject to change without notice, and may involve significant elements of subjective judgement and assumptions as to future events which may or may not occur. Forward-looking statements are provided as a general guide only and there can be no assurance that actual outcomes will not differ materially from these statements. Neither the Company or its directors, QPM or its directors, nor any other person, gives any representation, warranty, assurance or guarantee that the occurrence of the events expressed or implied in any forward-looking statement will actually occur. In particular, those forward-looking statements are subject to uncertainties and contingencies, many of which are outside of the control of the Company. A number of important factors could cause actual results or performance to differ materially from the forward-looking statements. Accordingly, Investors should consider the forward-looking statements contained in this Announcement in light of these disclosures.





ANNEXURE A - PFS SUMMARY

Ore Supply

The TECH Project will source ore from QPM's ore supply partners Societe des Mines de la Tontouta ("SMT") and Societe Miniere Georges Montagnat S.A.R.L ("SMGM"). SMT and SMGM are well established mining companies in New Caledonia and have been supplying ore to customers around the world for decades. This includes the Queensland Nickel refinery in Townsville, which imported significantly higher quantities of ore from SMT and SMGM from 1989-2016.

QPM has an agreement in place to import 600,000 wet metric tonnes ("wmt") of ore per annum for a term of ten years. This term can be extended by mutual agreement for a period of five years. New Caledonia has the worlds' largest reserves of nickel laterite ore, with SMT and SMGM holding more than 20% of the available mining concessions, which are perpetual in nature. Beyond the term of the existing agreement, there are sufficient reserves to continue to supply the TECH Project for the full 30 years plant life and beyond. The PFS assumes that ore supply can be obtained under the same commercial terms as the current agreement for the duration of the plant life.

The PFS assumes the following ore grades to be supplied to the TECH Project:

Ore Grade	%
Nickel	1.60
Cobalt	0.18
Iron	46.6
Aluminium	1.69
Magnesium	3.02
Moisture	30%

The price of ore purchased is commercial in confidence, however it is linked to the nickel and cobalt spot price.

As previously announced, the ore supply agreement is conditional on the following:

- The completion of a feasibility study to the satisfaction of QPM in respect of the development of the processing plant and QPM providing notice to SMT and SMGM regarding its decision to proceed towards construction;
- New Caledonian regulatory export approvals (Australia is an approved trading partner of New Caledonia); and
- Formalisation of a detailed ore supply contract based on the current agreed terms.

Please refer to ASX announcement 15 October 2018 and 16 October 2019 for further details.

Furthermore, QPM's ability to move towards a decision to proceed for construction of the TECH Project is subject to obtaining an Environmental Authority, as required under Queensland laws and regulations, and finalising land agreements with Townsville City Council on the Lansdown property.

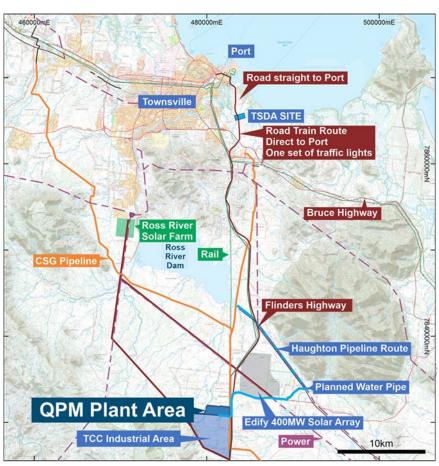




Location

The PFS considers construction of the TECH Project at the Lansdown Industrial Precinct in Woodstock, 40km south of Townsville. Woodstock is slated to become a strategic, high-impact industrial zone targeting innovative and dynamic enterprises that support the creation of new job opportunities for Townsville.

QPM has received conditional commitment from Townsville City Council ("**TCC**") over two blocks of land within the precinct, being part Lot 19 (127 hectares) and Lot 20 (162 hectares). The land is well supported by existing infrastructure which will be instrumental to the development and operation of the TECH Project. This includes gas pipeline, power transmission, road and water supply.







Logistics

QPM will purchase ore on a free-on-board (FOB) basis from SMT and SMGM. QPM will charter supramax or ultramax size bulk carriers capable of transporting 55,000-60,000 wmt ore. To meet annual ore importation requirements, this equates to approximately one shipment every month.

The bulk carriers will transport ore to the Port of Townsville. QPM has held discussions with the Townsville Port Authority and confirmed the availability of a berth to discharge ore. In addition, a multiuser shed with a capacity of 60,000-80,000 t is proposed for construction on port land, approximately 2 km from the berth. This will act as an intermediate storage facility for QPM.

Side tipper trucks (B triple configuration) will be utilised to transport ore from the intermediate storage facility at the Port to the TECH Project site at Lansdown. The haul route is along the Bruce Hwy over a distance of 40 km. Ore will be stockpiled at one of two 60,000 t capacity stockpile areas located adjacent to the planned ore feed bin for the process plant.

When possible, the haulage fleet will be utilised to transport products from the TECH Project bank to the Port of Townsville for export to customers. This maximises the utilisation of the haulage fleet, avoids any impact on traffic intensity and reduces overall logistics costs.

Although the 40 km route from the Port to the Lansdown site is a class 1 and 2 road train route truck intensity will be kept to a minimum by utilising B triples along the Port Access and the Flinders Highway (~1 truck per hour). The hematite product extracted from the ore is equivalent to 50% of the ore imported ore quantity so at least every second truck will be backloaded with hematite to the Port ready for export.



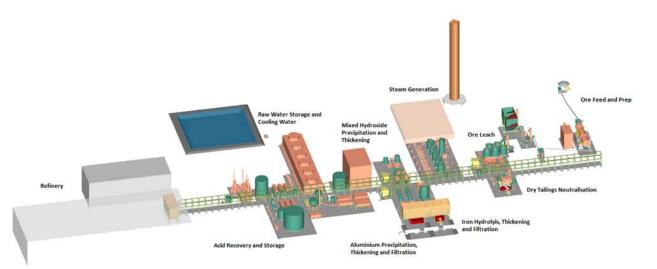


Plant Design Criteria and Layout

The TECH Project has been designed to operate for a minimum of 30 years, which is common for hydrometallurgical plants. Examples are the Moa Nickel S.A (Cuba) constructed in 1959 and the Kwinana Nickel Refining (Australia) constructed in 1968 and both remain operational today. The materials of construction ("**MOC**") and mechanical equipment selected for the construction of the plant will last for more than 30 years under the operating conditions of the TECH Project. In addition, significant maintenance costs have been allowed for in operating expenditure to ensure the plant life.

As part of the MOC report the expected plant operating conditions and historical Direct Nickel test reports were provided to Dr Graham Sussex of Sussex Materials Solutions Pty Ltd to confirm suitability of the MOC to ensure the project life.

The TECH plant layout is displayed below.







Processing Stage 1 – Ore Processing Plant

The process to produce battery grade nickel and cobalt sulphate from the imported New Caledonia ore takes place in two stages:

Stage 1: Ore processing plant – leaches ore to produce an intermediate mixed hydroxide precipitate ("**MHP**")

Stage 2: Sulphate refinery – takes MHP and upgrades it to nickel and cobalt sulphate

The Ore Processing Plant will utilise a nitric acid leach process patented by Direct Nickel Projects Pty Ltd (the "DNi Process[™]").

Background to DNi Process[™]

Laterites have traditionally been difficult and costly to process. Current technologies such as High Pressure Acid Leach (HPAL) require high pressure and temperature and up to now, many have experienced massive capital cost blowouts, technical failures and project delays.

DNi Process[™] is an alternative to HPAL based on continuous, rapid tank atmospheric leaching, achieving high metal recovery rates, particularly of nickel and cobalt but also of iron as hematite and magnesium oxide. Iron and magnesia found at high levels in limonite and saprolite ores respectively, are both high acid consuming minerals that require selective mining and front end ore preparation/beneficiation prior to feeding the HPAL circuit.

The DNi Process[™] is able to treat the entire profile of a laterite deposit – limonite and saprolite independent of iron or magnesia grade. A key feature of the DNi Process is that over 95% of the leach reagent, nitric acid, and magnesia is recovered and recycled, lowering production costs and efficiently reducing associated environmental issues. Recycling the magnesia avoids the need for purchasing magnesia and lime and limestone for acid neutralisation as is the case for HPAL.

Operating and capital costs are forecast to be less than those of existing processes in part because the DNi ProcessTM does not require high pressure or high temperature to operate, or exotic materials of construction but also because the hematite, magnesia, aluminium hydroxide co products can be extracted and contribute to the revenue stream and the residue volumes are dramatically reduced.

Also, the minimum threshold plant size is around 5,000 tpa nickel, a fraction of the scale competitors must start from to be economic. A DNi Process[™] plant can be constructed utilising well-proven stainless steel fabrication techniques. Plant construction can be modular, further de-risking scale-up costs.

The DNi Process[™] consists of the following areas:

Feed Preparation

Ore will be taken from the stockpile, dried and milled in a dry ball mill before reporting to storage bins ahead of the leach circuit.

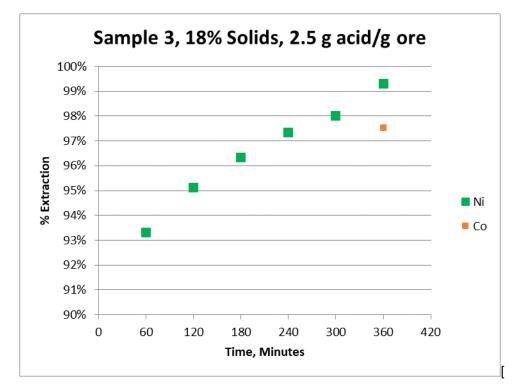
Leaching

Grab samples of varying specification were taken from a shipping stockpile by SMT in New Caledonia and provided to QPM. Bench scale test-work was undertaken on the samples to determine metal extractions to be utilised in METSIM modelling, as well as acid consumption and leach temperature.





The leach test results were very positive and strong metal extraction was achieved. Key leach results are demonstrated in the leach curves below.



Based on the bench scale testwork, a total acid addition rate (100% equivalent) of 2.5 t/t (dry) ore, a leach temperature of 110°C and residence time of 6 hours were selected for the Ore Processing Plant. Metal extractions assumed for the PFS are provided in the table below:

Element	Ni	Со	Fe	Mg	Al	Mn	Cr
Extraction %	97	94	91	91	71	84	33

Ore will be slurried with nitric acid in a series of five leach tanks. The operating temperature of 110°C is below the boiling point of the solution and can be achieved under atmospheric conditions. The nitric acid reacts with metals in the ore, leaching a large proportion of the contained metals. Discharge from the final leach tank is pumped into the counter current decantation circuit (CCD).

Counter Current Decantation (CCD)

A CCD system is used to separate the post leach slurry into pregnant leach solution (PLS) and washed acid insoluble residue. The CCD circuit will consist of five thickeners in series with counter current washing of the solids using filtrate/washate water. The residue filter is effectively the 6th CCD, employing fresh water to produce a dilute filtrate that becomes the wash liquor for CCD5. CCD thickener overflow (also known as (PLS) Pregnant Leach Solution containing all the dissolved metals) will report to the pre-neutralisation tanks ahead of iron hydrolysis. Underflow from the last CCD will be pumped to the residue circuit.

Residue Neutralisation and Filtration

Washed solids from the CCD underflow will be neutralised to a pH of 7 with the addition of dry MgO. This neutralised stream will then be filtered in a pressure filter and the solid filter cake (mostly silica) will be disposed of in a dry stacked residue storage facility. Further investigation work will be undertaken to assess the residue for use as landfill material.





Iron Hydrolysis and Production of Hematite Co-Product

The Pregnant Leach Solution (PLS) is fed into the iron hydrolysis circuit where heating will be used to volatise the nitric acid. The effect of this is that the solution remaining in the tanks will increase in concentration until it is effectively a hydrated molten salt. In the final two tanks iron in this solution precipitates as hematite, generating additional nitric acid vapour. Filtering the precipitate creates a high-grade fines product of grade 66% Fe (94% Fe_2O_3).

Acid vapours emitted from the iron hydrolysis tanks will be captured, distilled and condensed to recover the nitric acid for recycling back to leaching. The expectation is that the total acid recycle will be +95%, minimising nitric acid consumption costs.

Two Stage Aluminium Precipitation and Production of Aluminium Hydroxide Co-Product

After the iron is precipitated, the remaining liquor is delivered to the two-stage aluminium precipitation circuit. In this circuit, pH levels of the solution are increased via the controlled addition of dry MgO to precipitate aluminium from the liquor. As part of this process, there is minimal loss of nickel and cobalt. The first stage precipitate will be filtered to produce saleable aluminium hydroxide. The second stage precipitate is recycled upstream of the iron hydrolysis circuit.

At bench scale, QPM has demonstrated the potential to upgrade the aluminium hydroxide into high purity alumina (see ASX announcement 6 November 2019). Production of HPA has not been considered as part of this PFS, however QPM will undertake a subsequent study to incorporate the production of HPA into the PFS.

Two Stage MHP Precipitation

Liquor from the aluminium precipitation circuit will be directed to a two-stage MHP circuit. In this circuit, pH levels are again increased via the controlled addition of dry MgO. The first stage of precipitation will produce high purity MHP, which will then be fed into the sulphate refinery after solid liquid separation. The second stage of the circuit scavenges residual nickel and cobalt in solution for recycle to the iron hydrolysis circuit for re-dissolution.

Acid Recovery and Production of Magnesia Co-Product

From the MHP circuit, the remaining barren solution is taken for evaporation of water to form molten salt mixture rich in magnesium nitrate hydrates. Heating of the molten salt to approximately 550-600°C drives off NOx, H_2O and HNO_3 gases, leaving behind solid magnesia, containing ~85% MgO, as a saleable product.

All the NOx gases are captured in the nitric acid recovery section. As the gases are cooled down, nitric acid will condense and be recycled into the recirculating acid stream.

Environment

The unique feature of the DNi Process[™] is that the leach reagent, nitric acid, is recovered and recycled from the waste streams. The efficient capture of nitrates from solutions and gases is an economic requirement of the DNi Process[™] and this fact assists in reduce environmental impacts.

Furthermore, in addition to the main MHP product, the DNi Process[™] facilitates the production of a range of saleable co-products. Removal of all acid soluble metals results in the generation of an acid insoluble residue only. This waste stream represents less than 50% of the original mass of the ore

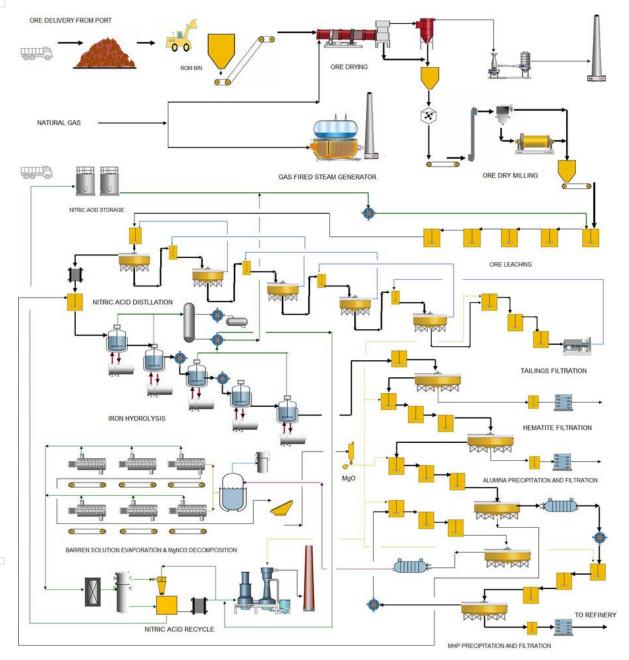




feed, a much smaller amount compared with other hydrometallurgical processes for nickel laterites such as HPAL. In addition, the residue will be inert in the environment.

Flowsheet

The above stages of the Ore Processing Plant are displayed in the flowsheet below.







Processing Stage 2 – Sulphate Refinery

The process to produce battery grade nickel and cobalt sulphate from MHP feed is well proven. The process principally uses solvent extraction ("SX") to treat nickel and cobalt liquors to produce high purity nickel and cobalt sulphate solutions, which are then crystallised to form battery grade chemicals.

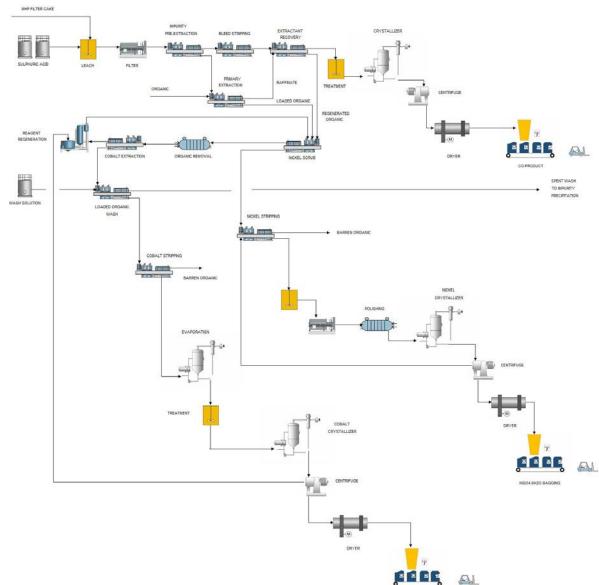
The MHP produced from the Ore Processing Plant is leached using sulphuric acid to generate a PLS containing nickel and cobalt. The PLS is then purified by SX. Nickel and cobalt are loaded onto the organic which is then treated in a washing step to displace co-extracted impurities. The spent wash is treated in another SX circuit to extract cobalt into organic phase.

Nickel is stripped in a series of mixer-settlers to extract nickel from the loaded organic into recycled spent electrolyte. Nickel loaded advance electrolyte is treated to remove any residual iron, ensuring high purity electrolyte for the crystallisation process. Nickel sulphate hexahydrate is produced via cooling crystallisation. The nickel sulphate is centrifuged, dried and bagged ready for sale.

The cobalt loaded organic is subjected to several stages of washing to remove non-cobalt elements. Cobalt is stripped from the organic in a series of mixer-settlers, and the resultant loaded strip liquor is treated with sulphuric acid to produce a cobalt sulphate solution. Cobalt sulphate heptahydrate crystals are produced via cooling crystallisation. The cobalt sulphate is centrifuged, dried and bagged for sale.







The flowsheet below outlines the process for the Sulphate Refinery.



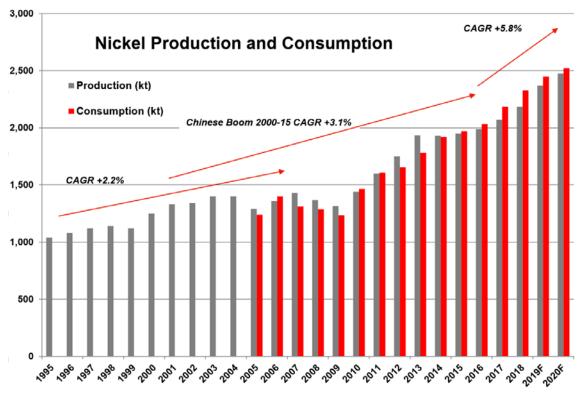
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Product Markets

Nickel

Historically the primary use of nickel is for the stainless steel industry. In the last 10 years, production and consumption has been accelerating in parallel with the Chinese economic boom. This growth has largely been driven by stainless steel.



(Source: Terra Studio, INSG, USGS)

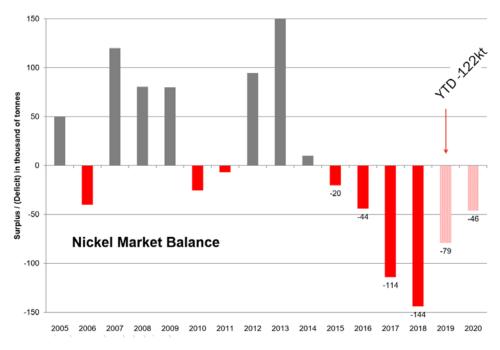
The accelerated market growth has led to significant market deficits since 2015. Based on current market inventories, the YTD deficit for 2019 has already exceeded INSG's forecasts.



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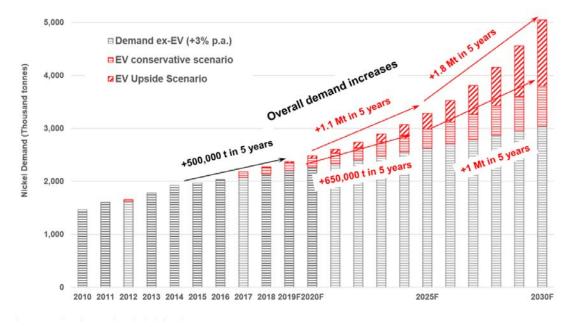






(Source: Terra Studio, INSG)

The emerging EV sector creates a new use of nickel, which could significantly increase demand and put a strain on supply. The main precursors for lithium ion batteries are nickel-cobalt-manganese and nickel-cobalt-aluminium.

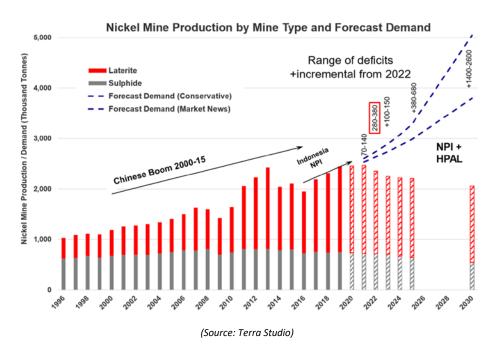


(Source: Terra Studio)

Nickel market experts Terra Studio forecast an increase in demand for nickel metal of 0.65-1.1 Mt over the next five years. The expectation is that supply from existing mines will not be able to keep up with demand growth. In addition, there are limited new operations that are in construction.







QPM plans to target nickel sulphate end users directly as potential customers for the TECH project. Nickel sulphate currently trades at a premium to the underlying nickel metal price on a contained nickel basis.

Cobalt

In a similar vein to nickel, future cobalt demand is expected to increase on the back of the EV market. Currently, the majority of the world's cobalt production comes from the Democratic Republic of Congo. Certainty of supply and humanitarian issues continue to be issues for the DRC cobalt industry.

QPM plans to target cobalt sulphate end users directly as potential customers for the TECH project.

Hematite

The hematite co-product generated by the TECH project is high-grade iron fines. This product is expected to contain 66% Fe (94% Fe_2O_3) with low levels of Phosphorus, Alumina, Silica and Sulphur, and as such attract a premium to the spot price of iron ore fines which considers a 62% Fe specification.

Aluminium Hydroxide

There is currently a market in Townsville for aluminium hydroxide which can be converted into liquid aluminium sulphate (alum). Alum is a water treatment chemical readily used throughout far north Queensland. This represents a natural local customer for the QPM product.

Magnesia

Magnesia is a prized refractory material. In solid form, it is physically and chemically stable at high temperatures. The QPM Magnesia exhibits high reactivity, high thermal conductivity and low electrical conductivity. Although the refractory industry is the largest consumer of magnesia the chemical industry use will be the key market for the QPM product due to its higher reactivity than natural magnesia. Other uses include agriculture, construction (fireproofing), environmental and other industrial applications.

As a modest producer of magnesia, QPM will target the domestic market for customers.

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Capital Expenditure and Funding

The capital expenditure ("capex") estimates in the PFS have been undertaken to an accuracy of +/- 25%. Total capex for the TECH Project is estimated at USD 300m plus a contingency of USD 49m (assuming an exchange rate of 0.68).

The breakdown of capex for the project is detailed below.

Area	Capex (USD m)	Contingency (USD m)	Total (USD m)
Direct Costs			
Construction distributables	15.7	2.8	18.6
Refinery	58.2	13.4	71.6
Processing plant	125.2	17.5	142.7
Plant services	57.0	7.8	64.8
Site facilities	4.8	0.7	5.4
Indirect Costs			
Management costs	32.1	6.1	38.2
Owners costs	7.3	1.3	8.5
Grand Total	300.3	49.5	349.8

The PFS has also identified a number of opportunities which were not investigated, that could reduce capex in certain areas. These will be investigated and incorporated as appropriate as part of the definitive feasibility study.

QPM will explore a number of funding options to fund the development of the TECH Project. This includes:

- Capital raised by parent company PM1
- Traditional debt finance with banks
- Bond issuance
- Australian funding initiatives such as North Australian Infrastructure Fund
- Offtake finance / prepayments with potential customers

QPM notes that at the current stage of the project, it is too early stage to have any definitive funding solutions, however these will be explored in parallel with the Definitive Feasibility Study.





Revenue

Total annual revenue for the project is AUD 262m. This is based on the forecast production and macroeconomic assumptions detailed below.

Production	Output
Nickel sulphate	26,398 tpa
Cobalt sulphate	3,097 tpa
Hematite	327,665 wmtpa
Magnesia	20,079 tpa
Aluminium hydroxide	9,920 tpa

Assumptions	Input/Output
Nickel price	USD 7.00/lb + USD 2.00 sulphate premium
Cobalt price	USD 25.00/lb
Iron ore fines base price	USD 85/dmt + 20% premium on contained iron
	for high grade product
Magnesia price	AUD 450/t
Aluminium hydroxide price	USD 160/t
Exchange rate	0.68

Product	Annual Revenue (AUD m)
Nickel sulphate	173.7
Cobalt sulphate	53.3
Hematite	40.4
Magnesia	9.0
Aluminium hydroxide	2.3
Total	278.7





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Operating Expenditure

The operating expenditure ("opex") estimates in the PFS have been undertaken to an accuracy of +/- 25%. Total annual costs are AUD 154m per annum. Unit nickel costs after by-product credits and sulphate premium are USD 0.56/lb nickel (AUD 0.83/lb).

The breakdown of annual opex for the project is detailed below.

Area	(AUD m)	(USD m)
Ore supply and logistics	46.1	31.3
Labour	14.9	10.1
Power, gas and consumables	71.0	48.3
Maintenance	9.6	6.5
Other running costs	3.4	2.3
Product sales related costs	9.5	6.5
Total	154.5	105.1
Less Co-Product Credits and Sulphate premium		
Nickel sulphate premium	38.6	26.2
Cobalt sulphate	53.3	36.2
Hematite	40.4	27.5
Aluminium hydroxide	9.0	6.1
Magnesia	2.3	1.6
Opex after Co-Product Credits	10.9	7.4
Nickel cash cost	0.83	0.56

Power and energy costs represent the greatest proportion of operating expenditure. The PFS has identified a number of opportunities, which will be subsequently investigated by QPM, to reduce these costs. This includes the options for the recovery and re-use of energy throughout the process. Future power infrastructure developments in the North Queensland region could also provide the TECH project with alternative sources of energy.





Financial Analysis

The financial analysis has been undertaken assuming a plant life of 30 years. This assumes that QPM will continue to be able to purchase ore from its ore supply partners beyond the term of the current ore supply agreement. QPM believes that this assumption is reasonable based on a number of factors including:

- QPM's ore supply partners' long term history of supplying projects around the world including the Queensland Nickel Refinery, at significantly higher tonnages; and
- The quantum of reserves held by QPM's ore supply partners and the nature of their mining licenses which are perpetual in nature.

The other key financial benefit considered in this financial analysis is the TECH Project being able to qualify for the R&D Tax Incentive scheme. The DNi Process[™] is a technology that is yet to be commercialised. As such, QPM is confident that expenditure incurred by the TECH Project that relates to the DNi Process[™] would qualify for the R&D Tax Incentive Scheme. The tax offset benefits of this scheme have been assumed as part of this financial analysis. It must be noted that QPM has yet to submit a return for the R&D Tax Incentive Scheme and intends to do so in this financial year. For more information refer to https://www.ato.gov.au/Business/Research-and-development-tax-incentive/Claiming-the-tax-offset/

Financial Results	Output
Average annual revenue	AUD 279m
Average annual opex	AUD 155m
Average annual EBITDA	AUD 124m
Pre-tax NPV (8% discount rate)	AUD 880m
Pre-tax IRR	25.7%
Post-tax NPV (8% discount rate)	AUD 568m
Post-tax IRR	20.1%



ANNEXURE B – SUMMARY OF MODIFYING FACTORS

Aspect	Discussion	
Study Scope and Status	 QPM proposes to build a metals processing plant at Townsville in North Queensland. The Project will be built to supply into the emerging demand for Nickel and Cobalt chemical products whilst enabling further downstream processing of QPM's products within the North Queensland region. The Company completed a Scoping Study for the Project in January 2019. The PFS was undertaken to progress the Project definition to +/-25%. The key components of the Project include the following: Purchase and supply of 565,714 wtpa of lateritic ore from New Caledonia through the Port of Townsville (sourced from third parties pursuant to an ore supply agreement); Transport of ore to site on road; Construction and operation of a new hydrometallurgical metals processing facility and associated infrastructure at Townsville producing: 26,398 tpa of Nickel Sulphate hexahydrate; 3,097 tpa of Cobalt Sulphate heptahydrate 9,920 wtpa of Aluminium Hydroxide 20,079 wtpa Magnesia Transport of products to the Port of Townsville by road for export. 	
Risk Management	 Risk Management processes have been established for the Project. Key risks identified include: Security of Ore Supply and ability to extend ore supply agreement or source supplementary ore feed for the life of the plant (30 years) Quality Management Environmental Permitting and Performance Technology Performance Capital and Operating Costs 	
Ore Supply	register. This will be enhanced during DFS phase.Ore to be sourced directly from two third party New Caledonian suppliers.QPM does not assume material will be sourced directly from individual mining operations, it will be purchased from suppliers at an agreed specification.Suppliers' capacity to supply into a long term contract has been evaluated with Ore supply assumed to be at 565,714wtpa at the specified grades.The PFS assumes the following ore grades to be supplied to the TECH Project:Ore GradeNickel1.60Cobalt0.18Iron46.6Aluminium1.69	





Aspect	Discussion			
	Magnesium	3.02		
	Moisture	Moisture 30		
	The price of ore purchased is commercial in confidence, however it is linked to the nickel and cobalt spot price.			
	QPM is confident that ore supply can be obtained for the full 30 year life of the plant based on the long term history and track record of its ore supply partners and their quantum of reserves on granted mining licenses. The current ore supply agreement is for a term of 10 years, with an option to extend for 5 years by mutual agreement.			
	For the avoidance of doubt, the ore i owned by QPM or PM1.	is not associated with any mineral proje		
Metallurgical	table). This work confirmed extraction	Leach kinetics test work completed by Core Resources (ref Section 1 of this table). This work confirmed extraction and leach time of nickel and cobalt for the process with the ore as specified (refer to PM1 announcement 26 Oct		
	at a laboratory scale producing sam	ct Nickel process was processed by CSIR nples of Nickel and Cobalt Sulphate ar ocess route (refer PM1 announcement 2		
	Production of Sulphate products will	Production of Sulphate products will be based through a 2 part process		
	Part 1: Ore Processing Plant (DNi Process TM)			
	The Ore Processing Plant utilises nitric acid to digest ore, at atmospher pressure, a range of minerals found in lateritic ores and recovers the Nitric Ac for reuse.			
	ore preparation, acid leaching, CCD, mixed nickel-cobalt hydroxide precip	714 wtpa Ore Processing Plant consists iron hydrolysis, aluminium precipitatio itation (MHP), reagent regeneration, fin ing. The proposed plant will also produc gnesia and Aluminium Hydroxide.		
	handling and storage, bulk MgO har make up, gas supply and handling, v	ciated with the project are: nitric ac ndling and storage, reagent handling ar water services including water treatme , and electrical power (incoming line ar		
	Part 2: Refinery Process			
	feed is well proven. The process pri treat low grade nickel and cobalt li	de nickel and cobalt sulphate from MH incipally uses solvent extraction ("SX") f quors to produce high purity nickel ar e then crystallised to form battery grad		
	-	rocessing Plant is leached using sulphur kel and cobalt. The PLS is then purified		

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Aspect	Discussion
	precipitate out any remaining manganese and iron. Filtered PLS is transferred to the SX plant where nickel and cobalt are extracted by organic solvent.
	The organic containing nickel and cobalt is processed to remove cobalt and the nickel is then stripped to electrolyte. Nickel sulphate hexahydrate is produced via cooling crystallisation. The nickel sulphate is centrifuged, dried and bagged ready for sale.
	Pilot Plant Trials
	The Process flowsheets for each part have been developed and validated at Pre Feasibility level using METSIM and Aspen modelling. Further design and optimisation will be completed post PFS in order to develop the go forward case for the DFS.
	A 1 tonne (dry) per day (ore feed) large scale pilot plant was built to replicate the DNi Process [™] at the CSIRO Minerals research centre in West Australia. The Pilot Plant successfully processed a number of ore sources and ore blends for continuous campaigns over a twelve-month period. This will be reconfigured and recommissioned to allow completion of pilot scale trials as part of the DFS.
	A new pilot plant will be configured to trial the Refinery flow sheet and produce customer acceptance samples.
Human Resources	Organisation structure and manning levels were determined from first principles and included in the PFS.
Project Execution	 Study work at Pre Feasibility level was completed by lead engineer Lycopodium with co-ordination and support from the QPM owners' team and other technical contributors; Geology and Mining: SMT, SMSP, Xenith Process and Engineering: DNi, CSIRO, BWHC, (Lycopodium) Environmental and Permitting: Saunders Havill Group
Operations Management	Management and Staff to be recruited from a readily available pool within Queensland and Townsville, with corporate management regionally focussed.
Information Management	"Off the shelf" IT and management systems to be used. Estimates contained within the PFS capital costs.
Social, legal and governmental	Environmental and infrastructure risk has been considered as part of the overall risk assessments. The final project location in Townsville was determined as Lansdown, however QPM have investigated a number of other suitable sites within the region.
	Environmental studies and application process for the TECH project have commenced. The use of the DNi Process [™] has been considered an environmentally favourable approach compared with other processing methods as residue from ore processing is minimised and the final product is also benign, eliminating the requirement for tailings dam.
	The selection of the Lansdown precinct for location of the TECH Project will also assist in obtaining regulatory approvals for plant construction and



Costs	operation as this has been impact industry. QPM's ability to move tow TECH Project is subject to under Queensland laws ar Townsville City Council on The capital expenditure ("o to an accuracy of +/- 25%. USD 300.3m plus a conting The breakdown of capex for	vards a decision t obtaining an Env nd regulations, ar the Lansdown pro capex") estimates Total capex for t	to proceed for con ironmental Autho nd finalising land a operty. in the PFS have be	nstruction of t rity, as requin greements w		
Costs	QPM's ability to move tow TECH Project is subject to under Queensland laws ar Townsville City Council on The capital expenditure ("o to an accuracy of +/- 25%. USD 300.3m plus a conting	obtaining an Env nd regulations, ar the Lansdown pro capex") estimates Total capex for t	ironmental Autho nd finalising land a operty. in the PFS have be	rity, as requii greements w		
Costs	TECH Project is subject to under Queensland laws ar Townsville City Council on The capital expenditure ("o to an accuracy of +/- 25%. USD 300.3m plus a conting	obtaining an Env nd regulations, ar the Lansdown pro capex") estimates Total capex for t	ironmental Autho nd finalising land a operty. in the PFS have be	rity, as requii greements w		
Costs	TECH Project is subject to under Queensland laws ar Townsville City Council on The capital expenditure ("o to an accuracy of +/- 25%. USD 300.3m plus a conting	obtaining an Env nd regulations, ar the Lansdown pro capex") estimates Total capex for t	ironmental Autho nd finalising land a operty. in the PFS have be	rity, as requii greements w		
Costs	under Queensland laws ar Townsville City Council on The capital expenditure ("o to an accuracy of +/- 25%. USD 300.3m plus a conting	nd regulations, ar the Lansdown pro capex") estimates Total capex for t	nd finalising land a operty. s in the PFS have be	greements w		
Costs	Townsville City Council on The capital expenditure ("o to an accuracy of +/- 25%. USD 300.3m plus a conting	the Lansdown pro capex") estimates Total capex for t	operty. in the PFS have be			
Costs	The capital expenditure ("o to an accuracy of +/- 25%. USD 300.3m plus a conting	capex") estimates Total capex for t	in the PFS have be	een undertak		
	to an accuracy of +/- 25%. USD 300.3m plus a conting	Total capex for t				
		ency of USD 49.5		estimated at		
	The breakdown of capex fo		m.			
		or the project is d	The breakdown of capex for the project is detailed below.			
	Area	Capex	Contingency	Total		
		(USDm)	(USDm)	(USDm)		
	Direct Costs					
	Construction	45.7	2.0	10.0		
	distributables Refinery	15.7	2.8	18.6		
	Refinery Processing plant	58.2 125.2	13.4 17.5	71.6 142.7		
	Plant services	57.0	7.8	64.8		
	Site facilities	4.8	0.7	5.4		
	Indirect Costs					
	Management costs	32.1	6.1	38.2		
	Owners costs	7.3	1.3	8.5		
	Grand Total	300.3	49.5	349.8		
	undertaken to an accuracy annum. Unit nickel costs a 0.83/lb). The breakdown of annual o	fter by-product c	redits are USD 0.5 ect is detailed belo	6/lb nickel (A w.		
	Area		AUDm	USDm		
	Ore supply and logistics		46.1	31.3		
	Labour		14.9	10.1		
	Power, gas and consumal	oles	71.0	48.3		
	Maintenance		9.6	6.5		
	Other running costs		3.4	2.3		
	Product sales related cost	ts	9.5	6.5		
	Total		154.5	105.1		
Environmental Factors	 Residue from the proce recycled. Residue is the Residue Storage Area a Residue storage area w 	n dewatered usin nd dry stacked.	g belt filters truck	ed to the		





Aspect	Discussion		
·	residue to a maximum of 12	m height.	
	 A test pit programme has con 	-	ground conditions.
		P	These consist of very
	Parameter	Value	stiff to hard clays
	Residue discharge rate	125,000 wtpa	overlying weathered
	Residue discharge rate	88,000 dtpa	rock at approximatel
	Insitu dry density	1.1 t/m3	2 m depth.
	Project Life	30 years	
	Discharge method	Dry Stacked	 Process residue fror
	Residue volume capacity	2.8 Mm ³	the CSIRO proces
	Ultimate Height including 1m	12 m	(Nickel and C
	freeboard		Sulphate production
	Overall slope (H:V)	6:1	will be disposed vi
	Area Required	30 ha	registered wast
	Area Available	75 ha	contractors.
Exclusions	Exclusions of this PFS include:	75110	
EXClusions			
		bare parts and first fi	lls for the processing plar
	and refinery		
	 Commissioning Costs 		
	 Working capital 		
	relatively modest state plant of		INVOLOTINE AUTORICAL DIATE
	and is not as complex as HPAL o	perations.	
Investment Evaluation	and is not as complex as HPAL of The Project was evaluated usin present value was calculated fro cash flows. All sunk costs to date	perations. g simple discounted om estimated real, p	l cash flow methods. Ne post-tax, unleveraged fre
	The Project was evaluated usin present value was calculated from the p	perations. g simple discounted om estimated real, p e were excluded fror	l cash flow methods. Ne post-tax, unleveraged fre
	The Project was evaluated usin present value was calculated fro cash flows. All sunk costs to date The discount rate used was 8.09 A project life of 30 years was ass Cash flows were projected in A dollars of applicable.	perations. g simple discounted om estimated real, p e were excluded from 6 sessed, which is the Australian dollars, b	d cash flow methods. Ne post-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S
	The Project was evaluated usin present value was calculated fro cash flows. All sunk costs to date The discount rate used was 8.09 A project life of 30 years was ass Cash flows were projected in A dollars of applicable. The project evaluation model	perations. g simple discounted om estimated real, p e were excluded from sessed, which is the Australian dollars, b is unaudited. The fo	d cash flow methods. Ne post-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S
	The Project was evaluated usin present value was calculated fro cash flows. All sunk costs to date The discount rate used was 8.09 A project life of 30 years was ass Cash flows were projected in A dollars of applicable. The project evaluation model were used in the investment evaluation	perations. g simple discounted om estimated real, g e were excluded from 6 sessed, which is the Australian dollars, b is unaudited. The fo	d cash flow methods. Ne post-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S
	The Project was evaluated usin present value was calculated fro cash flows. All sunk costs to date The discount rate used was 8.09 A project life of 30 years was ass Cash flows were projected in A dollars of applicable. The project evaluation model were used in the investment evaluation	perations. g simple discounted om estimated real, p e were excluded from 6 sessed, which is the Australian dollars, b is unaudited. The for aluation. Input/Output	d cash flow methods. Ne bost-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S pllowing key assumption
	The Project was evaluated usin present value was calculated fro cash flows. All sunk costs to date The discount rate used was 8.09 A project life of 30 years was ass Cash flows were projected in A dollars of applicable. The project evaluation model were used in the investment evaluation	perations. g simple discounted om estimated real, p e were excluded from 6 sessed, which is the Australian dollars, b is unaudited. The for aluation. Input/Output USD 7.00/lb +	d cash flow methods. Ne post-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S
	The Project was evaluated usin present value was calculated fro cash flows. All sunk costs to date The discount rate used was 8.09 A project life of 30 years was ass Cash flows were projected in A dollars of applicable. The project evaluation model were used in the investment eva Assumptions Nickel price	perations. g simple discounted om estimated real, p e were excluded from 6 sessed, which is the Australian dollars, b is unaudited. The for aluation. Input/Output USD 7.00/lb + premium	d cash flow methods. Ne bost-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S pllowing key assumption
	The Project was evaluated usin present value was calculated from cash flows. All sunk costs to dateThe discount rate used was 8.09A project life of 30 years was as Cash flows were projected in A dollars of applicable.The project evaluation model were used in the investment evaluation Nickel priceCobalt price	perations. g simple discounted om estimated real, p e were excluded from 6 sessed, which is the Australian dollars, b is unaudited. The for aluation. Input/Output USD 7.00/lb + premium USD 25.00/lb	d cash flow methods. Ne post-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S pllowing key assumption USD 2.00 sulphate
	The Project was evaluated usin present value was calculated fro cash flows. All sunk costs to date The discount rate used was 8.09 A project life of 30 years was ass Cash flows were projected in A dollars of applicable. The project evaluation model were used in the investment eva Assumptions Nickel price	perations. g simple discounted om estimated real, p e were excluded from 6 sessed, which is the Australian dollars, b is unaudited. The for aluation. Input/Output USD 7.00/lb + premium USD 25.00/lb USD 85/dmt +	d cash flow methods. Ne post-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S pllowing key assumption USD 2.00 sulphate
	The Project was evaluated usin present value was calculated from cash flows. All sunk costs to dateThe discount rate used was 8.09A project life of 30 years was ass Cash flows were projected in A dollars of applicable.The project evaluation model were used in the investment evaluation Nickel priceCobalt price Iron ore fines base price	perations. g simple discounted om estimated real, p e were excluded from 6 sessed, which is the Australian dollars, b is unaudited. The for aluation. Input/Output USD 7.00/lb + premium USD 25.00/lb USD 85/dmt +	d cash flow methods. Ne post-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S pllowing key assumption USD 2.00 sulphate
	The Project was evaluated usin present value was calculated from cash flows. All sunk costs to dateThe discount rate used was 8.09A project life of 30 years was as Cash flows were projected in A dollars of applicable.The project evaluation model were used in the investment evaluation Nickel priceCobalt price	perations. g simple discounted om estimated real, p e were excluded from 6 sessed, which is the Australian dollars, b is unaudited. The for aluation. Input/Output USD 7.00/lb + premium USD 25.00/lb USD 85/dmt +	d cash flow methods. Ne post-tax, unleveraged fre in the financial evaluation design of the plant. eing translated from U.S pllowing key assumption USD 2.00 sulphate
	The Project was evaluated usin present value was calculated from cash flows. All sunk costs to dateThe discount rate used was 8.09A project life of 30 years was ass Cash flows were projected in A dollars of applicable.The project evaluation model were used in the investment evaluation Nickel priceCobalt price Iron ore fines base price	perations. g simple discounted om estimated real, p e were excluded from 6 sessed, which is the Australian dollars, b is unaudited. The for aluation. Input/Output USD 7.00/lb + premium USD 25.00/lb USD 85/dmt + contained iron fo	oost-tax, unleveraged fre n the financial evaluation design of the plant. eing translated from U.S ollowing key assumption USD 2.00 sulphate





ANNEXURE C – JORC TABLES

1.1

Section 1 Sampling Techniques and Data

Criteria	JORC Code explanation	Commentary
Sampling techniques	 Nature and quality of sampling (e.g. cut channels, random chips, or specific specialised industry standard measurement tools appropriate to the minerals under investigation, such as down hole gamma sondes, or handheld XRF instruments, etc). These examples should not be taken as limiting the broad meaning of sampling. Include reference to measures taken to ensure sample representivity and the appropriate calibration of any measurement tools or systems used. Aspects of the determination of mineralisation that are Material to the Public Report. In cases where 'industry standard' work has been done this would be relatively simple (eg 'reverse circulation drilling was used to obtain 1 m samples from which 3 kg was pulverised to produce a 30 g charge for fire assay'). In other cases more explanation may be required, such as where there is coarse gold that has inherent sampling problems. Unusual commodities or mineralisation types (eg submarine nodules) may warrant disclosure of detailed information. 	 The leach sample is a grab sample sourced from a shipping stockpile by laterite supplier SMT in New Caledonia. The sample was packed into sealed plastic bags. The sample grade was requested by QPM to be indicative of the specification required under the terms outlined an ore supply MoU between QPM, SMT and SMGM. It did not need to be representative of any specific location and is not considered to be an insitu sample.
Drilling techniques	 Drill type (e.g. core, reverse circulation, open-hole hammer, rotary air blast, auger, Bangka, sonic, etc) and details (e.g. core diameter, triple or standard tube, depth of diamond tails, face- sampling bit or other type, whether core is oriented and if so, by what method, etc). 	 No exploration drilling was undertaken
Drill sample recovery	 Method of recording and assessing core and chip sample recoveries and results assessed. Measures taken to maximise sample recovery and ensure representative nature of the samples. 	 No exploration drilling was undertaken



Criteria	JORC Code explanation	Commentary
	 Whether a relationship exists between sample recovery and grade and whether sample bias may have occurred due to preferential loss/gain of fine/coarse material. 	
Logging	 Whether core and chip samples have been geologically and geotechnically logged to a level of detail to support appropriate Mineral Resource estimation, mining studies and metallurgical studies. Whether logging is qualitative or quantitative in nature. Core (or costean, channel, etc) photography. The total length and percentage of the relevant intersections logged. 	 No exploration drilling or logging was undertaken
Sub- sampling techniques and sample preparation	 If core, whether cut or sawn and whether quarter, half or all core taken. If non-core, whether riffled, tube sampled, rotary split, etc and whether sampled wet or dry. For all sample types, the nature, quality and appropriateness of the sample preparation technique. Quality control procedures adopted for all sub-sampling stages to maximise representivity of samples. Measures taken to ensure that the sampling is representative of the in situ material collected, including for instance results for field duplicate/second-half sampling. Whether sample sizes are appropriate to the grain size of the material being sampled. 	 No exploration drilling or logging was appropriate, required or undertaken. The sample was supplied to Core on 19/06/18 and was classified as being type SMT by QPM. It was received from the mine site as a moist, lumpy material ranging from extremely weathered rock to hard clay and silt consistency. Prior to delivery to Core, the sample was irradiated in accordance with Australian Quarantine requirements. The sample was dried and stage-crushed to -2 mm to enable homogenisation by a rotary splitter and a representative sub-sample was collected and pulverised for test work. The sample size is considered appropriate for the test requirements.
Quality of assay data and laboratory tests	 The nature, quality and appropriateness of the assaying and laboratory procedures used and whether the technique is considered partial or total. For geophysical tools, spectrometers, handheld XRF instruments, etc, the parameters used in determining the analysis including instrument make and model, reading times, calibrations factors applied and their derivation, etc. 	 The method used to assay solid and leach liquor samples is included in Core's NATA certifications SS-4AD-MEICP and LA- MEICP. No geophysical tools were used for assay purposes. Quality control and assay procedures covered by Core's NATA accreditation.





Criteria	JORC Code explanation	Commentary
	 Nature of quality control procedures adopted (e.g. standards, blanks, duplicates, external laboratory checks) and whether acceptable levels of accuracy (i.e. lack of bias) and precision have been established. 	
Verification of sampling and assaying	 The verification of significant intersections by either independent or alternative company personnel. The use of twinned holes. Documentation of primary data, data entry procedures, data verification, data storage (physical and electronic) protocols. Discuss any adjustment to assay data. 	 No exploration drilling or sampling was undertaken
Location of data points	 Accuracy and quality of surveys used to locate drill holes (collar and down-hole surveys), trenches, mine workings and other locations used in Mineral Resource estimation. Specification of the grid system used. Quality and adequacy of topographic control. 	 No exploration drilling was undertaken
Data spacing and distribution	 Data spacing for reporting of Exploration Results. Whether the data spacing and distribution is sufficient to establish the degree of geological and grade continuity appropriate for the Mineral Resource and Ore Reserve estimation procedure(s) and classifications applied. Whether sample compositing has been applied. 	 No exploration drilling was undertaken.
Orientation of data in relation to geological structure	 Whether the orientation of sampling achieves unbiased sampling of possible structures and the extent to which this is known, considering the deposit type. If the relationship between the drilling orientation and the orientation of key mineralised structures is considered to have introduced a sampling bias, this should be assessed and reported if material. 	 No exploration drilling was undertaken.
Sample security	• The measures taken to ensure sample security.	• The laterite sample was collected, secured and sent in closed plastic bags via either a registered transport company, or were hand delivered directly to the laboratory.





Criteria	JORC Code explanation	Commentary
Audits or reviews	• The results of any audits or reviews of sampling techniques and data.	No external audits have been completed.

1.2 Section 2 Reporting of Exploration Results

(Criteria listed in the preceding section also apply to this section.)

Criteria	JORC Code explanation	Commentary
Mineral tenement and land tenure status	 Type, reference name/number, location and ownership including agreements or material issues with third parties such as joint ventures, partnerships, overriding royalties, native title interests, historical sites, wilderness or national park and environmental settings. The security of the tenure held at the time of reporting along with any known impediments to obtaining a licence to operate in the area. 	 Not Applicable Sample was sourced from third party supplier SMT in New Caledonia.
Exploration done by other parties	• Acknowledgment and appraisal of exploration by other parties.	Not Applicable
Geology	 Deposit type, geological setting and style of mineralisation. 	Not Applicable.
Drill hole Information	 A summary of all information material to the understanding of the exploration results including a tabulation of the following information for all Material drill holes: easting and northing of the drill hole collar elevation or RL (Reduced Level – elevation above sea level in metres) of the drill hole collar dip and azimuth of the hole down hole length and interception depth hole length. If the exclusion of this information is justified on the basis that the information is not Material and this exclusion does not detract from the understanding of the report, the Competent Person should clearly explain why this is the case. 	 No exploration drilling or sampling was undertaken.





Criteria	JORC Code explanation	Commentary
Data aggregation methods	 In reporting Exploration Results, weighting averaging techniques, maximum and/or minimum grade truncations (e.g. cutting of high grades) and cut-off grades are usually Material and should be stated. Where aggregate intercepts incorporate short lengths of high grade results and longer lengths of low grade results, the procedure used for such aggregation should be stated and some typical examples of such aggregations should be shown in detail. The assumptions used for any reporting of metal equivalent values should be clearly stated. 	 No exploration drilling or sampling was undertaken. Metal equivalents were not used or reported.
Relationship between mineralisation widths and intercept lengths	 These relationships are particularly important in the reporting of Exploration Results. If the geometry of the mineralisation with respect to the drill hole angle is known, its nature should be reported. If it is not known and only the down hole lengths are reported, there should be a clear statement to this effect (e.g. 'down hole length, true width not known'). 	 No exploration drilling was completed.
Diagrams	 Appropriate maps and sections (with scales) and tabulations of intercepts should be included for any significant discovery being reported These should include, but not be limited to a plan view of drill hole collar locations and appropriate sectional views. 	 No exploration drilling was completed.
Balanced reporting	• Where comprehensive reporting of all Exploration Results is not practicable, representative reporting of both low and high grades and/or widths should be practiced to avoid misleading reporting of Exploration Results.	 No exploration results have been reported sampling was carried out on insitu laterite.
Other substantive exploration data	 Other exploration data, if meaningful and material, should be reported including (but not limited to): geological observations; geophysical survey results; geochemical survey results; bulk samples – size and method of treatment; metallurgical test results; bulk density, groundwater, 	• Exploration drilling was not carried out.



Criteria	JORC Code explanation	Commentary
	geotechnical and rock characteristics; potential deleterious or contaminating substances.	
Further work	 The nature and scale of planned further work (e.g. tests for lateral extensions or depth extensions or large-scale step- out drilling). Diagrams clearly highlighting the areas of possible extensions, including the main geological interpretations and future drilling areas, provided this information is not commercially sensitive. 	• No drilling or exploration work is planned.

